

Welding Certificate

SLVHa-EN1090-2.00735.2017.006

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	Rala Stål ApS Norgesvej 1 9560 Hadsund DENMARK
Technical specification	EN 1090-2:2018
Execution class(es)	EXC3 according to EN 1090-2
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	135, 138, 141
Material Group	1.1, 1.2 according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 2 and 3 8.1 according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 4
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Niels-Jørgen Christiansen, IWS born on: 31.07.1956
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Steen A. Langberg born on: 04.07.1972
Confirmation	Based on the regulations as stipulated in the above mentioned technical specification (s) all requirements concerning welding have been fulfilled.
Validity start	23.05.2021
Period of validity	22.05.2024
Remarks	see reverse



Place and date of issue

Hannover, 25.10.2021
Dupont/SU


Dipl.-Ing. Schnoy
Head of test body