

Certificate Thermal Cutting

SLVHa-EN1090-2.0027-2017.5

Based on the subsequently mentioned specifications
the independent third party

GSI mbH, Office SLV Hannover
has evaluated the requirements of the production referred to machining processes
and the belonging implementation of the fabrication production control (FPC)

Company	Rala Stål ApS
Production Plant(s) <small>(of the company)</small>	9560 Hadsund, Norgesvej 1 DENMARK
Product(s)	Steel structure components up to EXC4 acc. EN 1090-2
Machining process(es)	Thermal cutting, Heat treatments, Cold forming, Flame straightening
Base material <small>(Material group(s) acc. ISO 15608)</small>	1.1, 1.2, 1.3, 1.4, 3.1, 8 acc. to CEN ISO/TR 15608
Material thickness	1,0 – 250,0 mm
Responsible Supervisor <small>(Title, Given Name, Family Name, Date of birth, Qualification)</small>	Niels-Jørgen Christiansen, born 31.07.1956
Confirmation	Based on the determinations of the following technical specification the following requirements referring to machining processes were fulfilled: Personnel and manufacturing requirements acc. to EN 1090-2: 2008+A1:2011, Chapter 8, 11, 12.1 – 12.5 Efficient system of factory production control (FPC) acc. to EN 1090-1: 2009+A1:2011, Chapter 6.3 and annex B
Begin of validity	18.04.2017
Next current inspection <small>(see reverse side)</small>	23.05.2027
Validity period	This certificate remains valid as long as the above mentioned requirements or the circumstances of production of the production plant(s) did not change substantially.
Remarks	A CE-marking of components or construction sets can be done by the manufacturer, which is mentioned within the EG-conformity certificate.
Place/date of issue	Hannover, 15.10.2024



(Signature)
Dipl.-Ing K. Schnoy
Head of certifying body