

Welding Certificate

DVS ZERT-EN1090-2-SZ-2023.0746.002

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	RALA STÅL ApS Norgesvej 1 9560 Hadsund DENMARK
Technical specification	EN 1090-2:2018
Execution class(es)	EXC3 according to EN 1090-2
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	135 - Metal active gas welding 138 - MAG welding with metal cored electrode 141 - TIG gas tungsten arc welding
Material Group	1.1, 1.2 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3 8.1 according to CEN ISO/TR 15608 and EN 1090-2, table 4
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Jan S. Jespersen, Level S born on: 08.03.1962
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	-
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
Validity start	03.08.2024
Period of validity	23.05.2027
Remarks	see reverse

Place and date of issue Düsseldorf, 03.08.2024
Dupont



Dipl.-Ing. Gurschke
Head of certification body